

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 1 of 7

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

Cutting Fluid Silberschnitt W41

Further trade names

BO5002902, 30 l

BO5002932 200 l

UFI: CRUR-1EAK-NHAM-MJCH

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture

cutting fluid

1.3. Details of the supplier of the safety data sheet
Manufacturer

Company name: BOHLE AG

Street: Dieselstr. 10

Place: D-42781 Haan

Telephone: +49 2129 5568-0

Telefax: +49 2129 5568-282

E-mail: info@bohle.de

Contact person: Dr. Martin Schade

Telephone: +49 2129 5568-300

E-mail: MSDS@bohle.de

Internet: www.bohle.com

Responsible Department: Chemie

Supplier

Company name: Bohle Ltd

Street: Fifth Avenue, Tameside Park

Place: GB-SK14 6PP Dukinfield, Cheshire

Telephone: 0161 342 1100

E-mail: info@bohle.ltd.uk

1.4. Emergency telephone number: 0344 892 0111
Office hours only.

SECTION 2: Hazards identification
2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Asp. Tox. 1; H304

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

White mineral oil

Signal word: Danger

Pictograms:

Hazard statements

H304 May be fatal if swallowed and enters airways.

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 2 of 7

Precautionary statements

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Do NOT induce vomiting.
P405 Store locked up.

Labelling of packages where the contents do not exceed 125 ml

Pictograms:



Hazard statements

H304

Precautionary statements

P301+P310-P331-P405

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Hydrocarbons, aliphatic / Emulsifier

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
8042-47-5	White mineral oil			95 - < 100 %
	232-455-8		01-2119487078-27	
	Asp. Tox. 1; H304			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection!
Move out of dangerous area.
Take off contaminated clothing and shoes immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.
If symptoms persist, call a physician.

After contact with skin

Wash off with soap and plenty of water.
If symptoms persist, call a physician.

After contact with eyes

Rinse thoroughly with plenty of water, also under the eyelids. Remove contact lenses, if present and easy to do. Continue rinsing.
Consult a physician.

After ingestion

Rinse mouth thoroughly with water.
Do NOT induce vomiting.
Call a physician immediately.

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 3 of 7

4.2. Most important symptoms and effects, both acute and delayed

May be fatal if swallowed and enters airways.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂)
Extinguishing powder
alcohol resistant foam
Water spray jet

Unsuitable extinguishing media

high volume water jet

5.2. Special hazards arising from the substance or mixture

Heating or fire can release toxic gas.
Carbon dioxide, Carbon monoxide

5.3. Advice for firefighters

Standard procedure for chemical fires.
Self-contained respirator (breathing apparatus)

Additional information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Use personal protective equipment.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.
Do not allow to enter into soil/subsoil.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up**Other information**

Provide adequate ventilation.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Collect in closed and suitable containers for disposal. Dispose of waste according to applicable legislation.

6.4. Reference to other sections

Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation as well as local exhaust at critical locations.
To avoid risks to man and the environment, comply with the instructions for use.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Usual measures for fire prevention.

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 4 of 7

Take precautionary measures against static discharges.

Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Do not breathe vapours or spray mist.

Avoid contact with skin, eyes and clothing. Take off all contaminated clothing immediately.

Wash hands before breaks and immediately after handling the product.

When using do not eat or drink. Do not smoke.

Keep away from food, drink and animal feedingstuffs.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed in a cool, well-ventilated place.

Store in a place accessible by authorized persons only.

Protect from direct sunlight.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Recommended storage temperature: 5 - 40°C

7.3. Specific end use(s)

cutting fluid

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Additional advice on limit values**

To date, no national critical limit values exist.

8.2. Exposure controls**Appropriate engineering controls**

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment**Eye/face protection**

safety glasses with side-shields conforming to EN166

Hand protection

The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.

Glove material: Butyl caoutchouc (butyl rubber), NBR (Nitrile rubber)

Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin protection

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

EN 13034 (type 6 limited splash-tight)

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Combination filtering device

Respirator with filter for organic vapour, Recommended Filter type: A-P2

Environmental exposure controls

Do not flush into surface water or sanitary sewer system.

Do not allow to enter into soil/subsoil.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 5 of 7

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid
Colour:	light yellow
Odour:	like: Hydrocarbons

Test method

Melting point/freezing point:	no data available
Lower explosion limits:	no data available
Upper explosion limits:	no data available
Flash point:	182 °C ISO 2592
pH-Value:	not applicable
Viscosity / kinematic: (at 40 °C)	16 mm²/s DIN 51562
Water solubility:	emulsifiable
Vapour pressure: (at 20 °C)	<0,1 hPa
Density (at 20 °C):	0,87 g/cm³ DIN 51757

9.2. Other information

Information with regard to physical hazard classes

Sustained combustibility:	No sustained combustibility
Self-ignition temperature	not auto-flammable

Other safety characteristics

Pour point:	ASTM D 97-66
Viscosity / dynamic: (at 20 °C)	25 mPa·s DIN 54453

Further Information

Vapours can form explosive mixtures with air.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The mixture is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Protect from direct sunlight.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

No decomposition if used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 6 of 7

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

Irritation and corrosivity

Causes skin irritation. May cause eye/skin irritation.
May cause eye irritation with susceptible persons.

11.2. Information on other hazards
Endocrine disrupting properties

This information is not available.

SECTION 12: Ecological information
12.1. Toxicity

This product has no known eco-toxicological effects.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely.

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

The substance in the mixture does not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not flush into surface water or sanitary sewer system.
Avoid subsoil penetration.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Disposal recommendations

Can be incinerated, when in compliance with local regulations.

Contaminated packaging

Dispose of completely emptied containers as combustible waste or metal waste depending on the material.

SECTION 14: Transport information
Land transport (ADR/RID)
14.1. UN number or ID number:

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3

Cutting Fluid Silberschnitt W41

Revision: 04.05.2026

Product code: BO5002902

Page 7 of 7

Directive 2004/42/EC on VOC in
paints and varnishes:

0%

National regulatory information

Water hazard class (D):

1 - slightly hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Abbreviations and acronyms**

Asp. Tox. 1: Aspiration hazard, hazard category 1

Relevant H and EUH statements (number and full text)

H304 May be fatal if swallowed and enters airways.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)